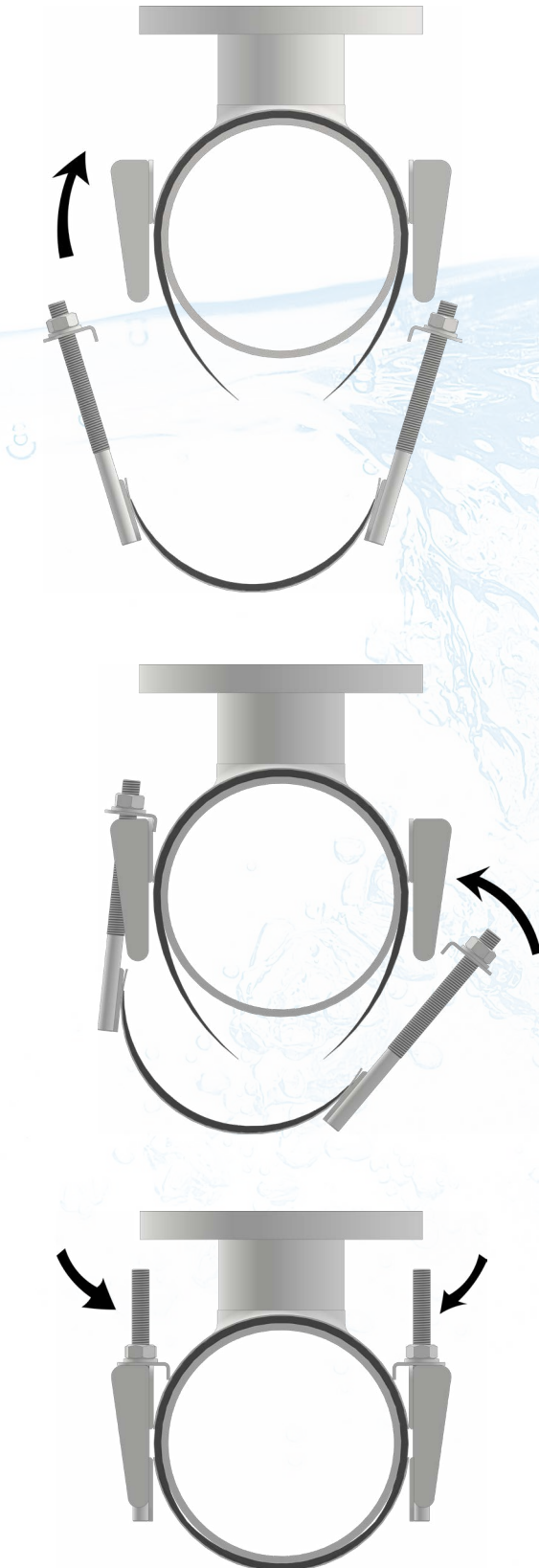


# Installation instruction Tapping Tees



## Installation instruction tapping tee (LT2)

- 1 Check diameter of pipe to ensure correct size of clamp is used
- 2 Clean pipe to remove dirt and corrosion
- 3 Use soap and water to facilitate gasket seal (do not use grease or oil based lubricants)
- 4 Make sure the threaded bolts and nuts do not get dirt or sand on them
- 5 Place the upper part of the tee on the pipe, mark the intended position before placing the upper part to ensure a "first-time-right" placement. Use a level to align outlet to required position
- 6 Back nuts to end of bolts of the lower part, do not remove them
- 7 Slide hand-bar up guiding fingers and snap into place over sidebar
- 8 Tighten the nuts by hand and ensure an equal distance between the top part and the bottom part on both sides of the tee
- 9 Use a torque wrench to evenly tighten the nuts crosswise and inside out, start at 40Nm and go up in 20nm increments until the desired torque is reached. Do not use power tools.
- 10 Wait 30 minutes and tighten the nuts again
- 11 Perform a pressure test before under pressure drilling